

Figure 1) Torus geometrical shape

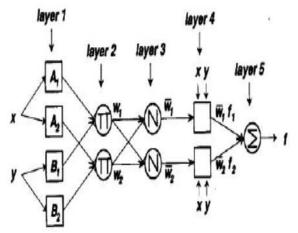


Figure 2) View of the Sugeno Fuzzy System

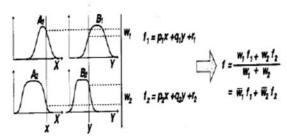
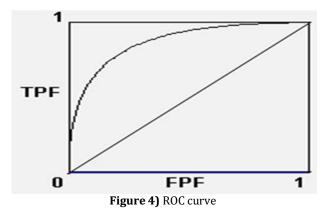


Figure 3) Fuzzy system output



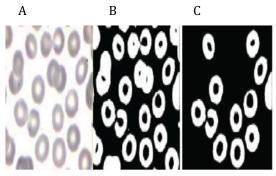


Figure 5) The main image; b) The binary image of the otsu threshold; c) The processed image

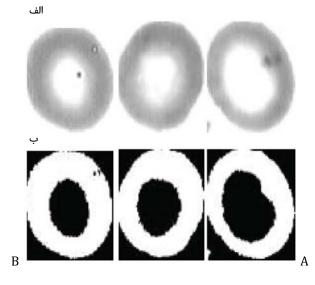


Figure 6) a: beneath the binary image with gray levels; b) the binary image of the adaptive local threshold

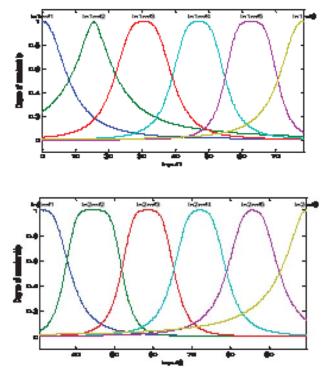


Figure 7) Form of membership functions of the two input variables after the network training

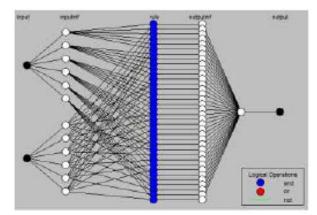


Figure 8) ANFIS network structure

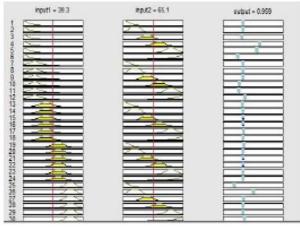


Figure 9) ANFIS rules base and how it works when applying one data sample

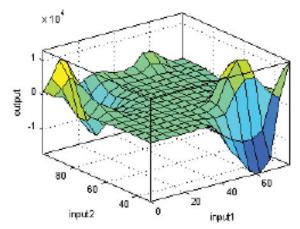


Figure 10) Process of input and output of ANFIS network

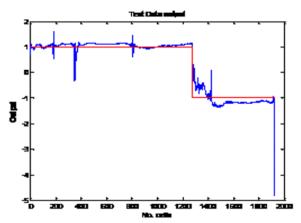


Figure 11) Desired output (dots) and actual network output based on test data belonging to a 6-batch

Table 1) ANFIS Network Results Table

| Parameters | Value |
|--|--------|
| Number of ANFIS network membership functions | 6 |
| Normal class variance | 0.1123 |
| Non-normal class variance | 0.1361 |
| Average network training error | 0.005 |
| Average network test error | 0.0307 |
| System accuracy | 96.6% |
| Area below the ROC curve | 0.9950 |